

PG SFA FLASHING

SOLVENT FREE ADHESIVE FOR POLYGLASS MODIFIED BITUMEN FLASHING APPLICATIONS

PRODUCT DESCRIPTION

PG SFA Flashing is higher viscosity version of our solvent-free adhesive for modified bitumen systems. It is specifically engineered to be used with Polyglass SBS membranes.

USES

- Designed to apply SBS modified bitumen base sheets and SBS modified bitumen cap sheets to approved substrates such as structural concrete, existing smooth surface asphalt built-up roofs, certain roof insulations, glass fiber base sheets and other approved surfaces.
- Suitable for use as an adhesive for select APP sand backed membranes.
- Not recommended for use with thermoplastic or thermoset membranes.

FEATURES AND BENEFITS

- Low odor
- Flexible with cohesive properties
- Eliminates the need for kettles and torches
- Excellent weatherability (Not intended for permanent exposure)
- Non-destructive to asphalt based roofing membranes
- Solvent and Isocyanate free
- Paintable
- Non-flammable

TYPICAL PHYSICAL PROPERTIES

TEST PROPERTY	TEST VALUE	TEST PROCEDURE
Weight/gal (lb)	13.7	ASTM D2939
Viscosity 10 rpms (cP)	160,000	ASTM D4402
Solids Weight (%)	98	ASTM D1644
Flash Point (°F)	400	PMCC
VOC (g/l)	39	Calculated
Tack Free Time @ 70°F/ 50% RH	25 min	ASTM C679
Color	Grey	

APPLICATION INSTRUCTIONS

Surface Preparation:

- Surfaces to receive adhesive must be clean, dry and free from any foreign matter such as dirt, oils, grease or other debris that could inhibit the adhesion capabilities of the newly installed products. Contact Polyglass Technical Services regarding any unusual substrates.
- On existing roofs, inspect roof substrate condition. Blisters, buckles, and raised edges should be cut out and repaired for a smooth surface.
- Check all flashings, edges, drains, valleys and vents and repair as needed.
- Do not use on wet or damp surfaces, directly over wood or on surfaces previously covered with coal tar based products.



PACKAGING

- 3 Gallon (11.4 Liters) Pail



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Application:

- Stir well prior to application.
- Application Rate: Approximately 1.5 – 2 gallons per square when applied to smooth to semi-smooth surfaces. Coverage rate may vary depending on ambient temperature, surface porosity, as well as applicator and/or application technique.
- PG SFA Flashing should be installed using a notched trowel.
- After Adhesive Application: Apply membrane within 15 minutes of adhesive application. Unroll modified and base sheet rolls and allow them to relax prior to installation. Make sure that membrane is lying flat and making full contact with the adhesive. Roll all side and end laps making sure a sufficient amount of adhesive is applied so that a bead is visible at all lap edges.
- Two Layer Application: Install SBS base membrane in adhesive - wait two to four hours to allow adhesive to set before installing the SBS cap membrane.
- Apply only when ambient temperatures are 35°F and rising. Cold weather will cause product to stiffen, making application difficult.
- Do not apply if inclement weather is expected within 24 hours.
- Not recommended for application on substrates that exceed 140°F.

Storage and Cleaning:

- Product shelf life: 12 months from date of manufacture when properly stored.
- Do not store at temperatures greater than 120°F.
- Store 24 hours at room temperature prior to application.
- Observe normal safeguards for storing and handling of this product prior to and during application.
- Keep containers covered when not in use.
- Clean equipment and contaminated surfaces with acetone or mineral spirits.
- Clean hands with waterless hand cleaner.

For Professional Use Only - Keep out of the reach of children.

MANUFACTURING FACILITIES

- Fernley, NV
- Hazleton, PA
- Phoenix, AZ
- Waco, TX
- Winter Haven, FL

CORPORATE HEADQUARTERS

Polyglass U.S.A., Inc.

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Customer Service: (800) 222-9782

Technical Service: (866) 794-9659

Questions? technical@polyglass.com

Product Disclaimer: Unless otherwise incorporated into or part of a supplemental manufacturer's warranty, Polyglass warrants its product(s) against manufacturing defects that result in the material not complying with product specifications for a period of 12 months.

Refer to safety data sheet (SDS) for specific data and handling of our products. All data furnished refers to standard production and is given in good faith within the applicable manufacturing and testing tolerances. The product user, and not Polyglass, is responsible for determining the suitability and compatibility of our products for the user's intended use.

For the most current product data and warranty information, visit www.polyglass.us