# **POLYFORZA<sup>TM</sup> GUTTERS** BOX, CHAMFER AND OFFSET INDUSTRIAL GUTTER

#### **PRODUCT DESCRIPTION**

Unique design, superior roof drainage, and attractive appearance make PolyForza Gutters a great option for your next project. PolyForza Gutters are specifically engineered and tested to meet the requirements of the ANSI/SPRI GT-1 Standard for Gutter Systems Used with Low-Slope Roofs. The design incorporates a 1" wide extruded internal gutter hanger for strength and support. It also reduces the torque of the metal with expansion and contraction in temperature changes.

## FEATURES AND BENEFITS

- Available in offset, chamfer, and box versions.
- Extruded aluminum internal gutter hangers are adjustable and placed every 2 ft. O.C. to support larger volumes of water, as well as extreme snow and icing conditions and is manufactured to rigid tolerances and furnished per required drainage capacity/size
- Roof Flange is optional (up to 4")
- Provided in 12'-0" lengths for quicker installation and lower labor costs.
- Pre-punched holes allow for easier and proper installation which accommodates the thermal expansion/contraction of the gutter
- Factory fabricated miters and accessories provide a cleaner, more aesthetically pleasing appearance. This eliminates the need for field fabrication, providing time and labor savings.
- All splice plates, gutter hangers, and fasteners are included.

## **APPLICATION INSTRUCTIONS**

See PolyForza Gutters Installation Instructions.

#### **MANUFACTURING FACILITIES**

- Fernley, NV
- Hazleton, PA
- Phoenix, AZ
- Waco, TX
- Winter Haven, FL

# **CORPORATE HEADQUARTERS**

Polyglass U.S.A., Inc. 1111 West Newport Center Drive Deerfield Beach, FL 33442 www.polyglass.us General Line: (888) 410-1375 (954) 233-1330 Customer Service: (800) 222-9782 Technical Service: (866) 794-9659

Questions? technical@polyglass.com

**Product Disclaimer:** Unless otherwise incorporated into or part of a supplemental manufacturer's warranty, Polyglass warrants its product(s) against manufacturing defects that result in the material not complying with product specifications for a period of 1 year.

All data furnished refers to standard production and is given in good faith within the applicable manufacturing and testing tolerances.

Polyglass U.S.A., Inc., reserves the right to improve and change its products at any time without prior notice. Polyglass U.S.A., Inc. cannot be held responsible for the use of its products under conditions beyond its own control. For most current product data and warranty information, visit www.polyglass.us



#### **PRODUCT DATA**

#### **Materials**

- 24 ga. steel
- 22 ga. steel
- 0.040" aluminum
- 0.050" aluminum
- 0.063" aluminum

#### Sizes\*

- Face Size/Outside Face:
  5.25" to 7.75"
- Bottom Size:
  5.25" to 7.75"
- Back Size/Inside Face:
  6.25" to 8.75"

\*Available in ½" increments

### **APPLICABLE STANDARDS**

- ANSI/SPRI GT-1
- FM Approved



# **AVAILABLE COLORS**

Choose from over 30 colors and finishes, see color chart for color options.



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