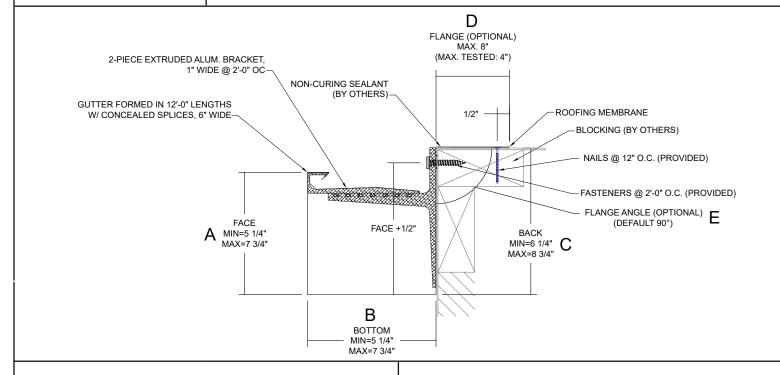


POLYFORZA GUTTER

BOX



DIMENSIONS

SELECT SIZE	A (FACE)	В (ВОТТОМ)	C (BACK)	FLANGE (OPTIONAL)
	5 1/4" 5 3/4" 6 1/4"	5 1/4" 5 3/4" 6 1/4"	6 1/4" 6 3/4" 7 1/4"	D (FLANGE SIZE) (MAX 8"/MAX TESTED 4") NOTE: IF SIZE IS NOT PROVIDED. GUTTER WILL
	6 3/4" 7 1/4" 7 3/4"	6 3/4" 7 1/4" 7 3/4"	7 3/4" 7 3/4" 8 1/4" 8 3/4"	NOT INCLUDE A ROOF FLANGE E (FLANGE ANGLE) NOTE: IF ANGLE IS NOT PROVIDED, FLANGE WILL BE 90°

OLIANITITIES

QUANTITIES	
Lineal Feet (12'-0" Lengths)	Accessory Type:
Outside Miter (90°)	
Inside Miter (90°)	
Right Endcaps	
Left Endcaps	
Expansion Joints (If Required)	

MATERIAL

□.063" Aluminum

OTHER:

24 Ga. Galv. Steel	Color:
22 Ga. Galv. Steel	Finish:
.040" Aluminum	Substrate:
□ 050" Aluminum	If substrate is not Wood

given, wood fasteners ■ Masonry will be provided.

☐ Metal

Quicklock (Default)	☐ Welded (Surchar	ge)

NOTES

- Bottom sizes are provided in 1/2" increments
- Maximum downspout dimension not to exceed "B" minus 9/16"
- Roof flange is optional. If flange size is not provided, the gutter will not include a roof flange. If flange angle is not provided, the gutter will have a 90-degree flange.
- Pop rivets provided
- Unless otherwise noted, fabrication of miters and accessories are provided with a non-penetrating quicklock joint, then factory sealed watertight
- Welded accessories require minimum material thickness of .050 aluminum.
- For non-90 miters, see separate print approval
- Product should be installed per provided installation
- ANSI/SPRI GT-1 Test Pressure up to 223 psf (Horizontal) and 136 psf (Vertical)

APPROVALS





ANSI/SPRI/GT-1

Test Pressures listed in notes

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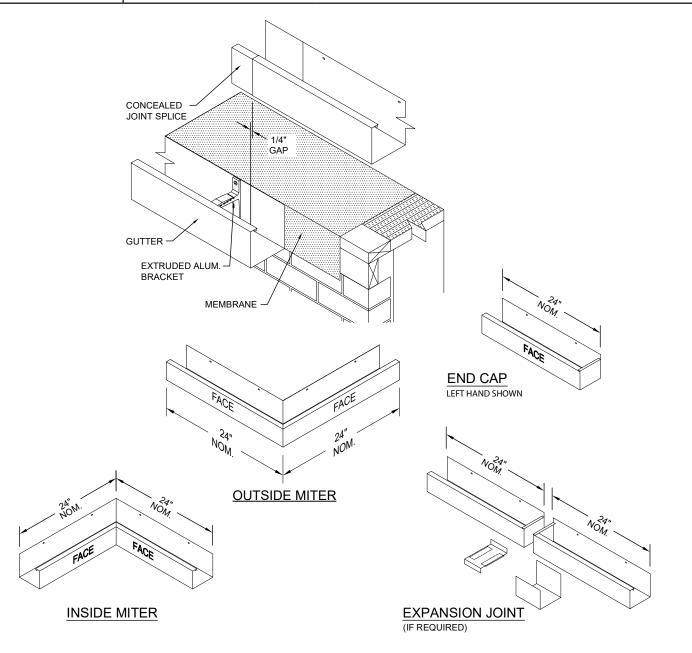
Project Name:

Architect:	
Roofing Contractor:	
Project Type:	
By selecting this box yo confirmed that dimensionare correct. All	u have verified and ons, sizes, and quantities
products will be installed in strict accordance with	SHT# <u>1</u> of <u>2</u>
printed instructions.	DATE: 07/08/22
Date:	DRN BY: PL
	CKD BY: KP
Polyglass USA, Inc. 1111 W. Newport Center Dr. Deerfield Beach. FL 33442	DWG #:
Customer Service: 800-222-9782 Technical Service: 866-794-9659	REV:A



POLYFORZA GUTTER

BOX STANDARD ACCESSORIES



Standard gutter miter leg lengths are 24" Nominal Standard gutter miter angle is 90°

For special miter requirements, attach sketches or consult manufacturer for assistance.

Polyglass USA, Inc. 1111 W. Newport Center Dr.

1111 W. Newport Center Dr. Deerfield Beach, FL 33442 Customer Service: 800-222-9782 Technical Service: 866-794-9659

SHT#2	of2
DATE:	07/08/22
DRN BY:	PL
CKD BY:	КР
DWG #: _	45012-39083