



**GENERAL NOTATIONS:**

1. Metal Edge Flashing, Wood Blockings and Attachments shall comply with ANSI/SPRI ES-1
2. Refer to SMACNA recommendations and details regarding metal thickness and cleat requirements. Continuous cleats are recommended at all edges and coping flashings, cleats to be at least one gauge heavier than the edge/coping metal.
3. Wood blocking may be slotted for venting of wet-fill decks or other applicable constructions.
4. For heat fused membrane applications, set metal flashing onto heated softened membrane.
5. Membrane end laps to be a minimum 6" and fully adhered at all membrane to membrane seams.
6. Membrane laps at flanged metal to be 3" minimum and fully bonded to primed metal surface.
7. Use only when roof deck is support by the wall.
8. For Self-Adhered Membranes, in areas prone to freezing conditions, membrane shall be heat welded or sealed with an approved sealant at 90° bend of edge metal.



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**Description:**

**EDGE METAL DETAIL (Typical)**

**Number:**

PG-LS-EDGE-01A

**Revision Date:**

070623